



**Continental At Overhaul 100% Replacement Parts List
Model: IO-360-AB,CB,DB,HB,JB,KB**

| Description | Part No. | Qty. |
|--|-----------------|-------------|
| Major Overhaul Gasket Set | SA631348-A3 | 1 |
| Intake Hoses | In set | |
| Hydraulic Valve Lifter | SA633106 | 12 |
| Connecting Rod Bearing | SA642338 | 12 |
| Main Bearing Set | 646597-A1 | 1 |
| Rocker Arm Bushing | SA627693 | 24 |
| Connecting Rod Bushing | SA538684 | 6 |
| Counterweight Pin | SA630261-41 | 2 |
| Counterweight Pin | SA630261-43 | 2 |
| Counterweight Pin | SA630261-44 | 2 |
| Counterweight Bushing | SA639580 | 4 |
| Counterweight Retaining Plates | SA633976 | 8 |
| Counterweight Snap Rings | SA629004 | 8 |
| Connecting Rod Bolts | SA530213 | 12 |
| Connecting Rod Nuts | SA626140 | 12 |
| Connecting Rod Cotter Pins | MS24665-226 | 12 |
| Camshaft Bolts | SA630742 | 4 |
| Crankshaft Bolts | SA630692 | 4 |
| Crankshaft Alternator Face Gear Bolts | N/A | |
| Crankshaft Alternator Face Gear Lock Plate | N/A | |
| Woodruff Keys | MS35756-8 | 1 |
| Magneto Drive Rubber Bushings | SA638172 | 4 |
| Exhaust Valves | SA646460 | 6 |
| Exhaust Valve Rotocoils | SA631654 | 12 |
| Valve Keepers | SA627731 | 24 |
| Valve Springs | SA625958 | 24 |
| Valve Springs | SA625957 | 24 |
| Piston Pins | SA629690 | 6 |
| Piston Rings | SA3610-SC | 6 |
| Pistons | 648029 | 6 |
| Rocker Shafts | SA631991 | 12 |
| Rocker Shaft Retaining Bolt Washer | SA501867 | 12 |
| Rocker Shaft Retaining Bolt | N/A | |
| Rocker Shaft Thrust Washer | SA639650 | 24 |
| Crankcase Through Bolt | 641944-00.00 | A/R |
| Cylinder Hold Down Nuts | SA531001 | 12 |
| Cylinder Hold Down Nuts | SA531003 | 36 |
| Crankcase Nose Seal | SA530917 | 1 |
| Exhaust Clamps (Turbocharged Engines) | N/A | |
| Fuel Pump Drive Coupling Per TCM MSB 95-6 | N/A | |
| 360 Series Oil Screen Per SB 96-4 | N/A | |
| 360 Series Oil Suction Screen Per SB 96-4 | 653658 | 1 |



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| Oil Pump Gears Per TCM SB 96-4 & CSB 96-5 | 653814 | 1 |
| Oil Pump Gears Per TCM SB 96-4 & CSB 96-5 | 654210 | 1 |
| Ignition Harness (SLICK) | M2778 | 1 |
| Lockwasher: | | |
| 1/4" | MS35333-40 | A/R |
| 5/16" | MS35333-41 | A/R |
| 3/8" | MS35333-42 | A/R |
| 7/16" | MS35333-43 | A/R |
| Flatwasher: | | |
| 1/4" | AN960-416 | A/R |
| 5/16" | AN960-516 | A/R |
| 3/8" | AN960-616 | A/R |
| 7/16" | AN960-716 | A/R |